

**Model:** HCD-H550, HCD-H550M, HCD-H771, HCD-H881, HCD-H991AV, HCD-RX70, HCD-RX100AV, HCD-W55  
**No. 527**

**Subject:** High Wow & Flutter Counter Measure

**Date:** May 6, 1997

**Symptom:**

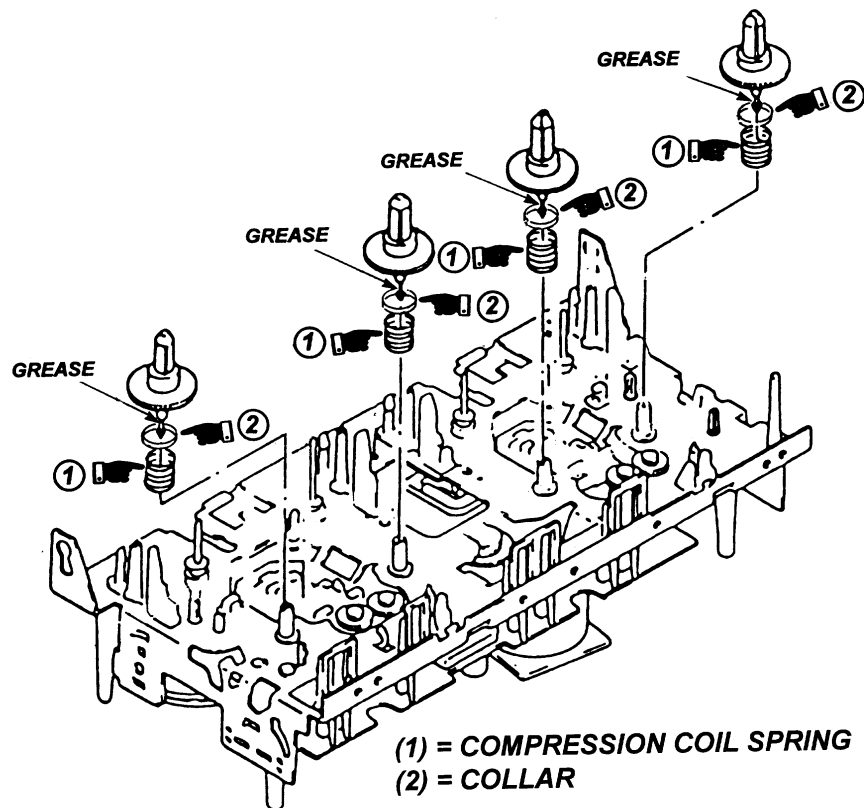
(53)

The customer may complain of high wow & flutter when playing tapes.

**Solution:**

Install the following counter measure:

Replace all compression coil springs and add a collar to each reel shaft as indicated in the diagram below. The necessary parts are available as a Spring Kit (X-3373-874-1). Apply a drop of grease where indicated.



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p  
plicable Models:

Models using the TCM-220WR2 tape mechanism.